





Illumination device with at least one LED as the light source

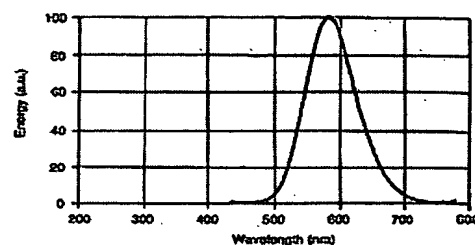
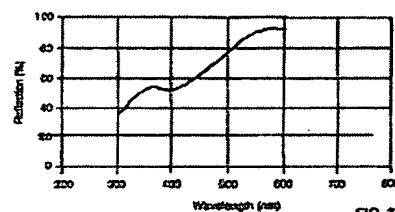
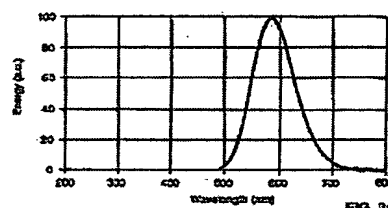
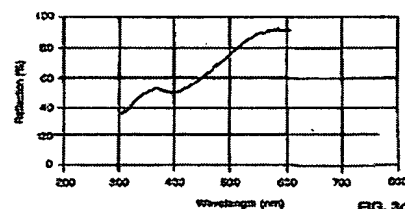
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 US2003030368 (A1)
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Illuminating unit comprises an LED as a light source emitting primary radiation in the region of 300-485 nm. The radiation is converted partially or completely into longer wavelength radiation using a luminescent material emitting yellow-orange with a wavelength of the peak emission at 540-620 nm and originating from Eu-activated SiAlon of formula $\text{M}_p/2\text{Si}_{12}\text{-pqAlp+qOqN}_{16}\text{-q}$; Eu_{2+} (where M = Ca or Sr in combination with Sr or Mg; q = 0-2.5; and p = 0.5-3). Preferred Features: The Al can be partially (up to 20 mol.%) replaced by Ga. The average grain diameter of the luminescent powder is 0.5-5 μm . The primary radiation is a chlorosilicate or a Y- or Tb-based garnet.

**FIG. 3a****FIG. 3b****FIG. 3c****FIG. 3d**

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